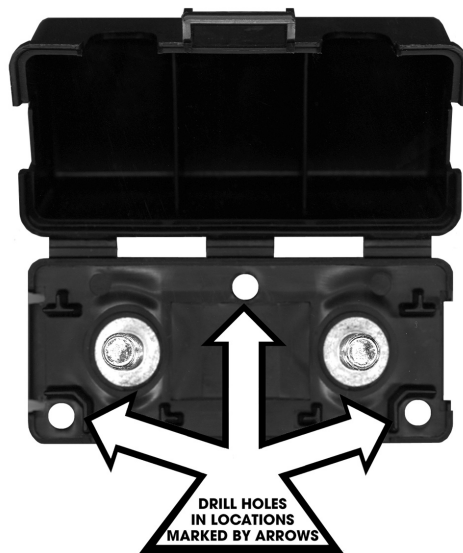




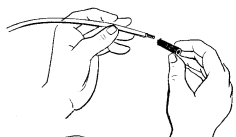
The ground junction block is designed as a multiple ground center for your cooling fans, gauges, radio system or any other electrical device installed on your vehicle.

Mount the junction block close to the battery, near the starter solenoid or inside the vehicle following the drawing below. **Mount the junction block AWAY from any heat source. Remember to allow room around the unit for your wire connections.**

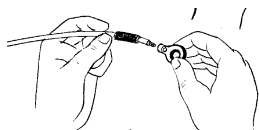


The junction block has two 8 millimeter studs which accept 5/16 ring terminals for your heavier load connections and three #8 screws for the lighter load items. Also supplied is a sleeve and 3/8 ring terminal to complete the ground feed wire connection to the junction block. The installation procedure for installing the sleeve and ring terminal are shown below. Be sure to solder this terminal to ensure a good connection. **Connect this wire direct to the negative battery post or to the negative battery cable where it connects to the engine.**

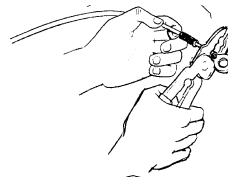
**Sleeve & ring terminal installation procedure**



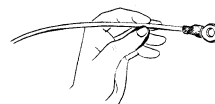
**(1)** Cut the wire to the correct length, strip the insulation 1/4 inch from the end of the wire. Slide the rubber sleeve onto the wire and move back out of the way



**(2)** Slide the large terminal onto the bare end of the wire and hold for crimping



**(3)** Crimp with the proper tool as shown. Make this important connection tight as possible. Solder if desired.



**(4)** Pull the rubber sleeve back over the crimped area of the ring terminal to finish the job.