

**RON FRANCIS**  
*Wiring*

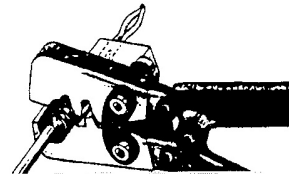
**PT-22**  
**22 Gang Bulkhead**  
**Connector Kit**

Terminal installation instructions:

- 1) Strip wire roughly 1/4 inch.
- 2) Install green seal making sure not to fray any wire strands:



- 3) Crimp terminal onto wire, crimping the wire strand area first. Crimp the wire seal second. If you do not have the proper crimp tool, use pliers to fold the flaps onto the wire. The cable seal flaps only need enough crimp to provide friction to keep the seal in place:



- 4) Install completed wires/terminals into connector sockets. Both terminals are compatible with both connector housings. Once all wires/terminals are installed close secondary lock.

